

**Note!**

Please note that there can be small differences between your product and the images in these instructions.

**Note!**

Please note that during storage and transport, especially at high ambient temperature, some of the oil and grease used for assembly may leak and stain the packaging. This will not cause damage to the product, wipe off the excessive oil or grease with a cloth.

Kit Contents		
Description	Part No	Pcs
Shock absorber	HO 1893	1
	HO 1894	
Spring clip	15087-01	1
Washer 10.5x22x2	00153-06	1
Owner's manual	07253-04	1
Sticker Öhlins		1
Sticker service schedule	15211-01	1
MX fork & shock		

**Note!**

No spring included in this kit. See the spring guide in this folder or contact an Öhlins dealer for advice.

**Note!**

Before you install this product, check the kit contents. If anything is missing, please contact an Öhlins dealer.

**Warning!**

Before you install this product, read the Öhlins Owner's manual. This product is an important part of the vehicle and the vehicle stability.

**TTX Flow shock absorber for Honda CRF 250R/CRF 450R**

# HO 1893/94

**Mounting Instructions**



# MOUNTING INSTRUCTIONS

## Install the Shock Absorber

### **⚠ Warning!**

*We strongly recommend to let an Öhlins dealer install this product.*

### **⚠ Warning!**

*If you work with a lifted vehicle, make sure that it is safely supported to prevent it from tipping over.*

### **👁 Note!**

*When you work with this product, see the vehicle service manual for vehicle specific procedures and important data.*

### **👁 Note!**

*Before you install this product clean the vehicle.*

**1**

Put the motorcycle on a work stand so that the rear wheel barely touches the ground.

**2**

Refer to the vehicle manual to install the Öhlins shock absorber.

**3**

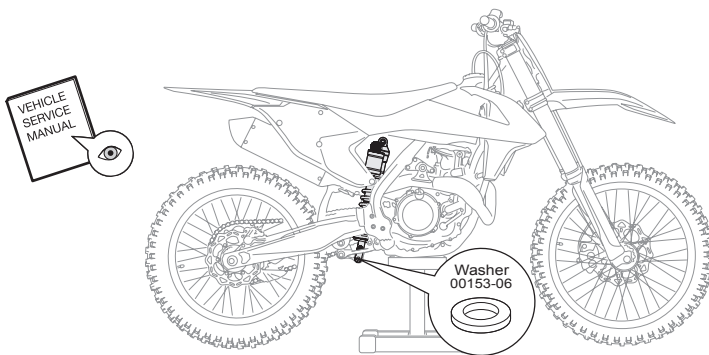
Use the washer 00153-06 together with OEM screw when installing lower end of the shock absorber. Torque to 30 Nm.

### **👁 Note!**

*Lower the vehicle so that the suspension is slightly compressed before you tighten the screws.*

### **👉 Caution!**

*Make sure that you tighten all screws to the correct torque and that nothing fouls or restricts movement of the shock absorber/front fork/steering damper when the suspension is fully compressed or extended.*



# MOUNTING INSTRUCTIONS

## SETUP DATA

Length HO 1893/1894	450	mm
Stroke HO 1893/1894	134	mm
Spring preload approx.	10 (5)	mm (turns)
Compr. low speed	6	clicks
Rebound	9	clicks

Free Sag and Ride Height		
R1-R2	40±5	mm
R1-R3	105±5	mm

## SPRING GUIDE

HO 1893: Honda CRF 250R		
Rider's weight* kg/pounds	Spring part no	Spring rate N/mm
60/132	06310-07	46
65/143	06310-08	48
70/154	06310-08	48
75/165	06310-09	50
80/176	06310-09	50
85/187	06310-10	52
90/198	06310-10	52
95/209	06310-11	54
100/220	06310-11	54
105/231	06310-12	56
110/242	06310-13	58
115/253	06310-14	60

HO 1894: Honda CRF 450R		
Rider's weight* kg/pounds	Spring part no	Spring rate N/mm
60/132	06310-08	48
65/143	06310-09	50
70/154	06310-09	50
75/165	06310-10	52
80/176	06310-10	52
85/187	06310-11	54
90/198	06310-11	54
95/209	06310-12	56
100/220	06310-12	56
105/231	06310-13	58
110/242	06310-14	60
115/253	06310-15	62

*\*Rider's weight: Rider wearing proper riding gear.*

*Make sure you know your total weight with riding gear. Riding gear weighs between 5 and 15 kg.*

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Öhlins products are subject to continuous improvement and development, therefore, although these instructions include the most up-to-date information available at the time of printing, minor updates may occur.

To find the latest information contact an Öhlins distributor. Please contact Öhlins if you have any questions regarding the contents in this document.

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Öhlins Racing AB  
Box 722  
S-194 27 Upplands Väsby, Sweden  
Phone +46 8 590 025 00  
fax +46 8 590 025 80



[www.ohlins.com](http://www.ohlins.com)