

Note!

After this procedure the compression adjuster will no longer be usable.

Warning!

Only approved Öhlins personnel are permitted to install this kit. The procedure requires specific tools. Before you install this product, read the Öhlins Owner's manual. This product is an important part of the vehicle and the vehicle stability.

Note!

Before you install this product, check the kit contents. If anything is missing, please contact an Öhlins dealer.

Kit Contents

Description	Part No	Pcs
Front Fork Kit	FGR157	1
Sticker Tech. Inside wh	00191-32	2
Sticker Tech. Inside bl	00191-33	2
Spring 10,5N/mm	04744-05	2
Spring 10 N/mm	04744-10	2
Spring 9,5 N/mm	04744-95	2
Owner's manual	07286-01	1
Plug	21652-02	2

Recommended tools

Fork tube tool Ø43	00786-05
Cyl. tube holder Ø36 or Soft jaws 28/36	00787-07 00727-09
Top cap tool	00797-08
Pull-up tool	01765-03
Seal head tool	01797-07
Seal head tool	01797-09

Oil, grease and threadlocker

Function grease CaH92	00159-01
Öhlins front fork fluid	01309-xx
Threadlocker, high, Loctite 2701	01791-05

Note!

Please note that during storage and transport, especially at high ambient temperature, some of the oil and grease used for assembly may leak and stain the packaging. This will not cause damage to the product, wipe off the excessive oil or grease with a cloth.

Note!

Please note that there can be small differences between your product and the images in these instructions.

Pressurized Front Fork Kit for Suzuki GSX-R1000

FGR 157

Mounting Instructions

MOUNTING INSTRUCTIONS

⚠ Warning!

We strongly recommend to let an Öhlins dealer install this product.

⚠ Warning!

If you work with a lifted vehicle, make sure that it is safely supported to prevent it from tipping over.

👁 Note!

When you work with this product, see the vehicle service manual for vehicle specific procedures and important data.

👁 Note!

Before you install this product clean the vehicle.

1 Remove the original front fork

1.1

Put the motorcycle on a work stand so that the front wheel barely touches the ground.

1.2

Remove the front fender, the brake calipers and the front wheel.

1.3

Release the spring preload.

1.4

Note the fork leg position.

1.5

Loosen the screws to loosen the upper triple clamp.

1.6

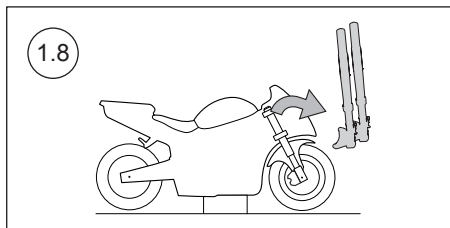
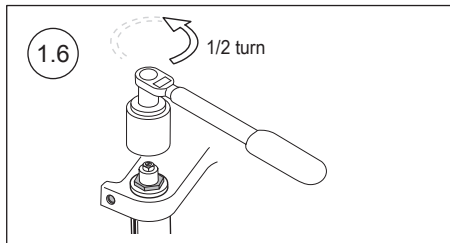
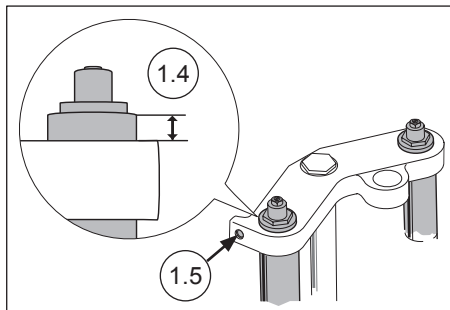
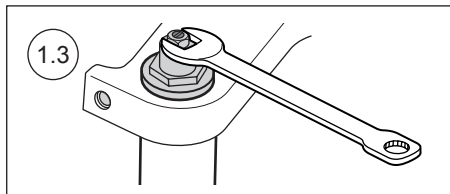
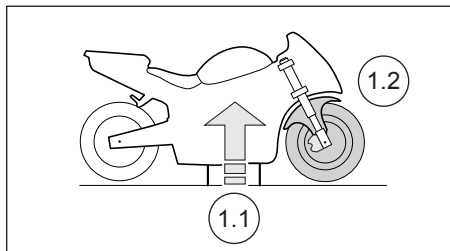
See the vehicle service manual for correct tool to loosen the top cap 1/2 turn, do not remove it.

1.7

Loosen the screws to loosen the lower triple clamp.

1.8

Remove the fork legs.



MOUNTING INSTRUCTIONS

2 Disassemble the original front fork

2.1

Loosen the top cap from the outer tube. Pull down the outer tube.

2.2

See the vehicle service manual for correct tools to do these steps:

- remove the top cap
- loosen the seal head from the steel tube
- remove the original cartridge

2.3

Remove the upper spring collar and the spring.

2.4

Drain the fork leg from oil and remove the lower spring collar. Note that the spring collar can have a different size or shape than the one in the image.

2.5

Push the outer tube as far up as possible. Install the fork tube tool (00786-0X) on the steel tube, close to the outer tube.

⚠ Caution!

It is important to remove the lock screw in step 2.6 to prevent damage to the steel tube.

2.6

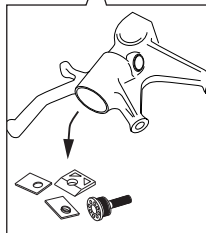
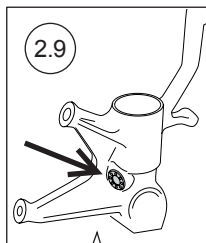
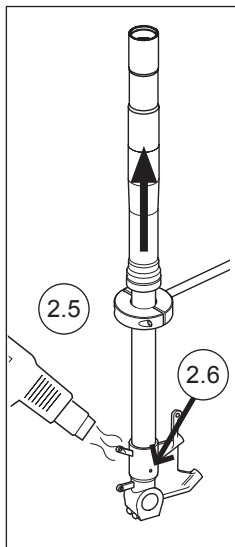
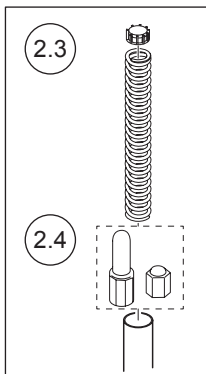
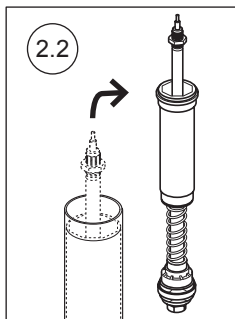
Apply heat with a heat gun to break down the threadlocker between the steel tube lock screw and the fork bottom. See the vehicle service manual for correct tool to remove the steel tube lock screw.

2.7

Apply heat with a heat gun to break down the threadlocker between the steel tube and the fork bottom. Use the fork tube tool to loosen and remove the steel tube from the fork bottom.

👁 Note!

Do not remove the fork tube tool from the steel tube yet. You will need it to install the steel tube.



2.8

Remove the O-ring and the steel washer from the fork bottom. Note that you will not need the steel washer for the Öhlins kit.

Clean the threads in the fork bottom and on the inner tube, make sure that there is no threadlocker left.

2.9

See the vehicle service manual for correct tool to loosen the spring preload adjuster on the fork bottom. Remove the spring preload adjuster parts.

3 Install the Öhlins front fork cartridge kit

Caution!

We strongly recommend that you work with one leg at a time, make sure not to mix the parts.

Caution!

The kit consists of one compression cartridge and one rebound cartridge. Note the marks. Make sure you install the cartridge in the correct fork leg;

REB (Rebound) in the right fork leg.

COMP (Compression) in the left fork leg.

3.1

Remove the top cap.

3.2

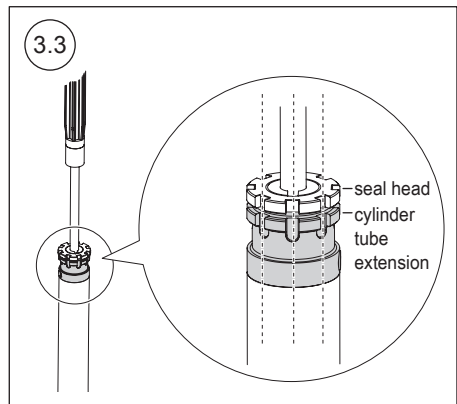
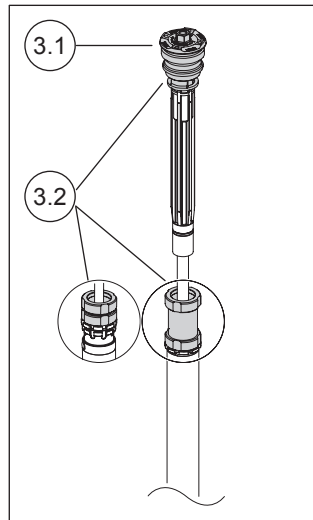
Remove the spring support and the preload tube.

3.3

Use the seal head tool (01797-07) and the cylinder tube holder (00787-07) or the soft jaws (00727-09) to loosen the seal head from the cylinder tube extension just enough to align the grooves on the seal head with the grooves on the cylinder tube extension.

Caution!

Do not loosen the seal head more than is necessary to align the grooves. If you loosen the seal head too much the oil may leak.



3.4

Remove the steel adaptor from the cylinder tube adaptor.

3.5

Apply function grease (00159-01) on the original O-ring and insert it in the fork bottom.

3.6

Insert the steel adaptor in the fork bottom.

Caution!

Make sure to install the adaptor correctly. See figure.

Note!

Do not install the original steel washer removed in chapter 2.

3.7

Apply function grease (00159-01) on the O-ring and install the plug provided in the kit. Tighten to 12 Nm.

3.8

Apply threadlocker (01791-05) on the steel tube. Tighten to 130 Nm.

3.9

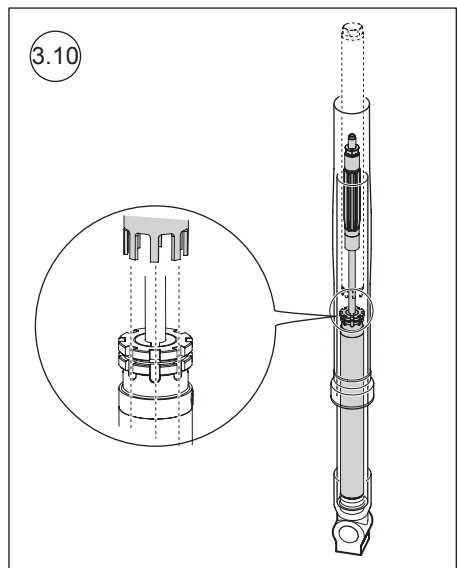
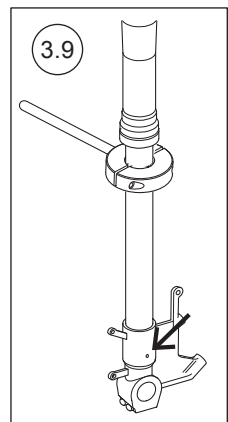
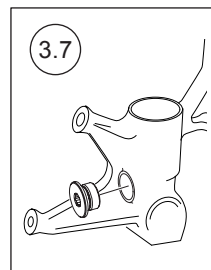
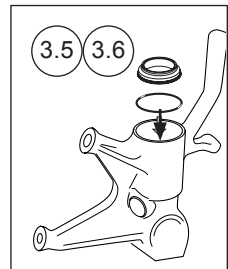
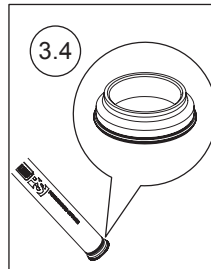
Apply threadlocker (01791-05) on the steel tube lock screw. Tighten to 3 Nm.

3.10

Carefully insert the cartridge in the fork leg. Apply [moly-grease or equivalent] on the adaptor thread. Use the seal head tool (01797-09) to install the cartridge into the front fork and tighten to 30 Nm.

Note!

Make sure that the seal head tool clamps around the seal head and the cylinder tube extension.



3.11

Use the seal head tool (01797-07) to tighten the seal head to the cylinder tube extension. Tighten to 20 Nm

3.12

Pour 0,5 litre Öhlins Front Fork fluid (01309-xx) in the fork leg. See setup data and the oil level-force diagram in this folder.

3.13

Put the preload tube and the spring on top of the cartridge.

3.14

Fasten the pull-up tool (01765-03) at the top of the shaft extensior. Install the spring support by leading it over the tool.

3.15

Pull up the shaft assembly and use a 19 mm wrench to grab the spring support.

3.16

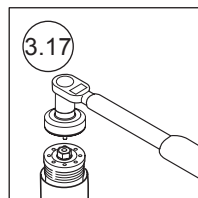
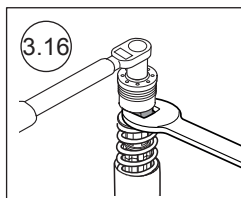
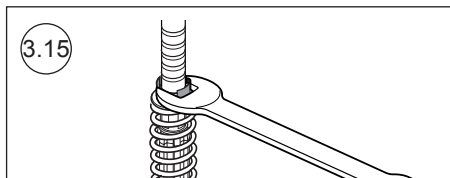
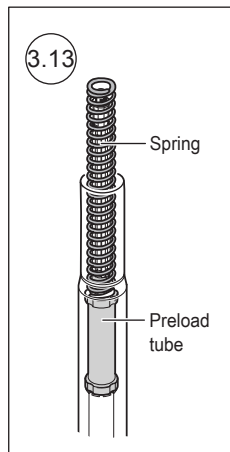
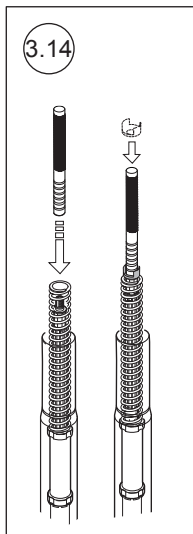
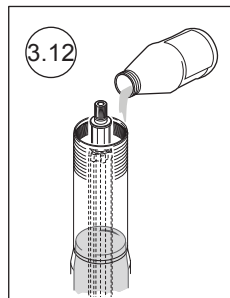
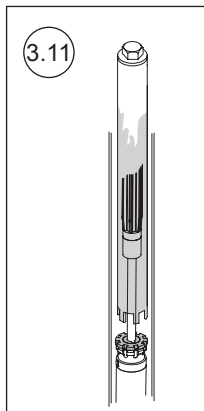
Open the compression and the rebound adjuster fully. Remove the pull-up tool and install the top cap to the shaft extensior. Tighten to 15 Nm

3.17

Pull up the outer tube. Make sure the fork leg is in a fully extended position. Use the top cap tool (00797-08) and tighten the top cap to the outer tube to 10 Nm.

3.18

Set the spring preload, rebound and compression adjusters according to the setup data in this manual.

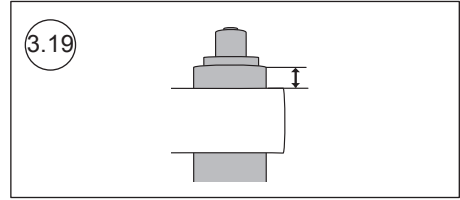


3.19

Install the front fork legs into the triple clamps at the fork leg position recommended in the setup data. Tighten according to the vehicle service manual.

Note!

Measure the fork leg extension from the upper triple clamp to the top of the outer tube.



SETUP DATA

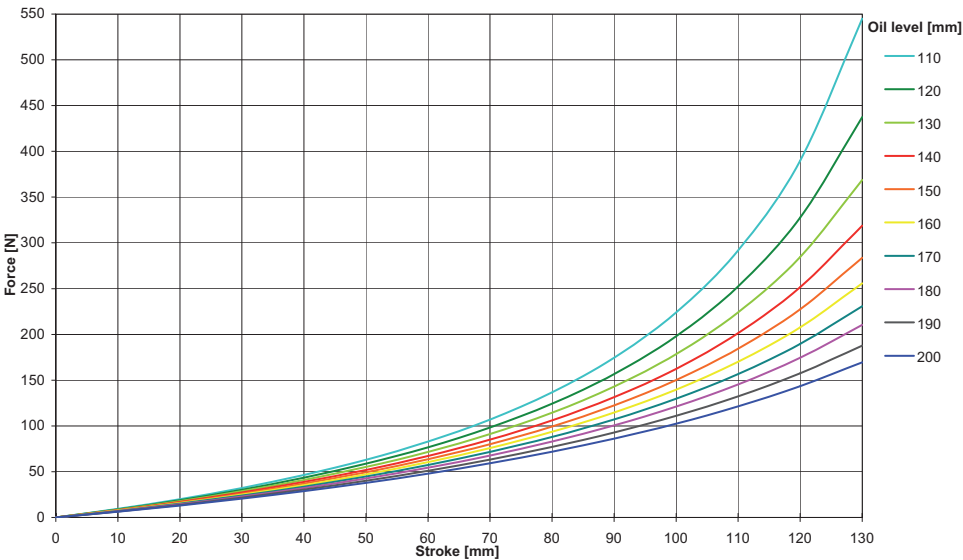
⚠ Warning!

Before you ride/drive, always make sure that the setup is according to the recommended setup data. Read about adjustments and setting up in the Öhlins Owner's Manual before you make any adjustments. Contact an Öhlins dealer if you have any questions about setting up.

Compression	14	clicks
Rebound	14	clicks
Spring rate	10	N/mm
Spring preload	6	mm
Oil level	160	mm
Fork leg position	Standard	

Oil level - Air spring force Diagram

Air spring for one front fork leg



Öhlins products are subject to continuous improvement and development, therefore, although these instructions include the most up-to-date information available at the time of printing, minor updates may occur.

To find the latest information contact an Öhlins distributor. Please contact Öhlins if you have any questions regarding the contents in this document.

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