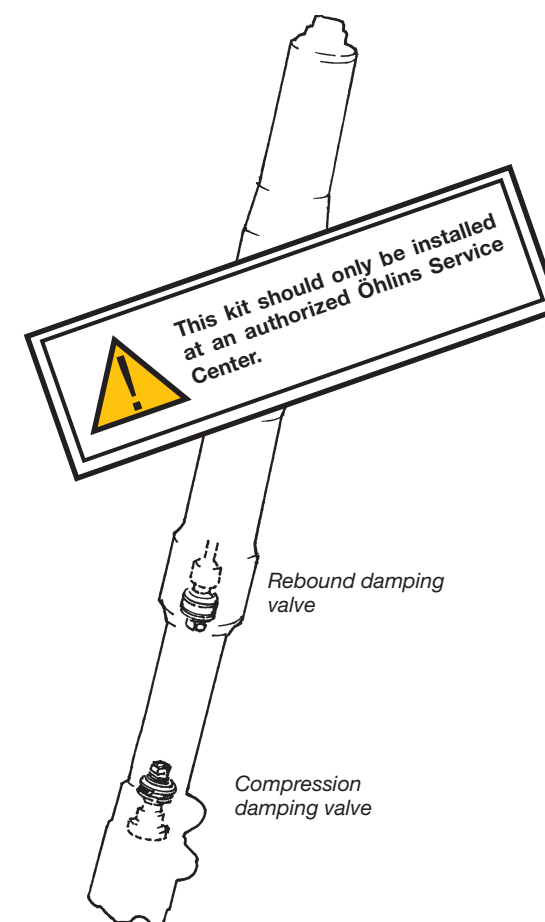


Mounting Instructions

Öhlins FG Piston Kit Ø 25



SAFETY PRECAUTIONS

Read this manual carefully!

Pay special attention to statements preceded by the following notations:



The Safety alert symbol means: Attention! Your safety is involved!

WARNING

Failure to follow these warning instructions may result in **severe or fatal injury** to anyone working with, inspecting or using this piston kit, or to bystanders.

CAUTION!

Caution indicates that special precautions must be taken to avoid damage to the piston kit.

NOTE!

Indicates information that is of importance regarding mounting procedures.

NOTE!

Öhlins products are subject to continuous improvement and development. Therefore, although these instructions include the most up-to-date information available at the time of printing, there may be minor differences between your piston kit and this manual. Please consult your Öhlins dealer if you have any questions regarding the contents of this manual.

WARNING!

1. **Installing a piston kit, that is not approved by the vehicle manufacturer, may affect the vehicle's stability.** Öhlins Racing AB cannot be held responsible for any personal injury or damage that may occur after fitting the piston kit.

2. The **vehicle service manual must be referred to** when installing this piston kit.

3. Please study and make certain you fully understand the mounting instructions before handling this piston kit. If you have any questions regarding proper installation procedures, contact an Öhlins dealer.

MOUNTING INSTRUCTIONS

NOTE!

The information in this brochure is only applicable for Öhlins R&T Ø43 Front Forks.

Mounting Instructions

This Piston kit should be installed according to the Öhlins Workshop Manual:

FG 8XX Workshop Manual 07640-01

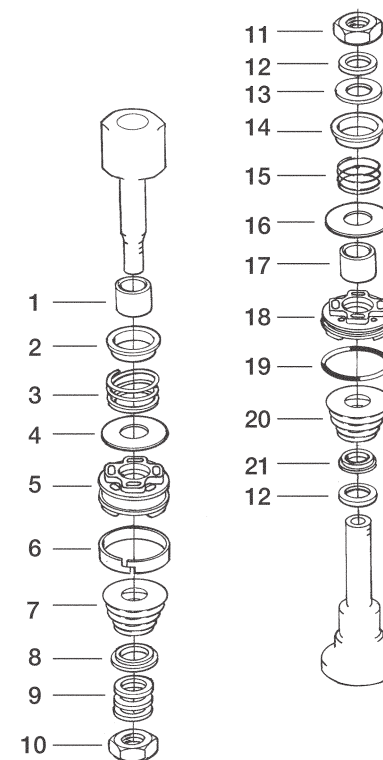
FG 3XX Workshop Manual 07640-02

Rebound damping valve

Pos.	Part.no.	Pcs.	
1	01669-01	1	Sleeve
2	01672-01	1	Spring collar
3	01671-03	1	Spring
4	00530-22	1	Shim
5	02061-01	1	Piston
6	01447-02	1	Piston ring
7	-	-	Shim stack *
8	00641-01	1	Washer
9	01674-01	3	Washer
10	01675-01	1	Nut

Compression damping valve

Pos.	Part.no.	Pcs.	
11	01675-01	1	Nut
12	01674-01	2	Washer
13	00120-01	1	Washer
14	01672-01	1	Spring collar
15	01693-01	1	Spring
16	00530-22	1	Shim
17	01669-01	1	Sleeve
18	01670-01	1	Piston
19	00338-11	1	O-ring
20	-	-	Shim stack *
21	00641-01	1	Washer



* Shim specification table

Rebound	Compression
Shim 00185-22	Shim 00186-22
00185-22	00186-20
00185-20	00187-18
00185-18	00187-16
00185-16	00187-16
00185-14	00187-14
	00187-14
	00187-12
	00187-12